

ZUIDBERG TRACKS BV

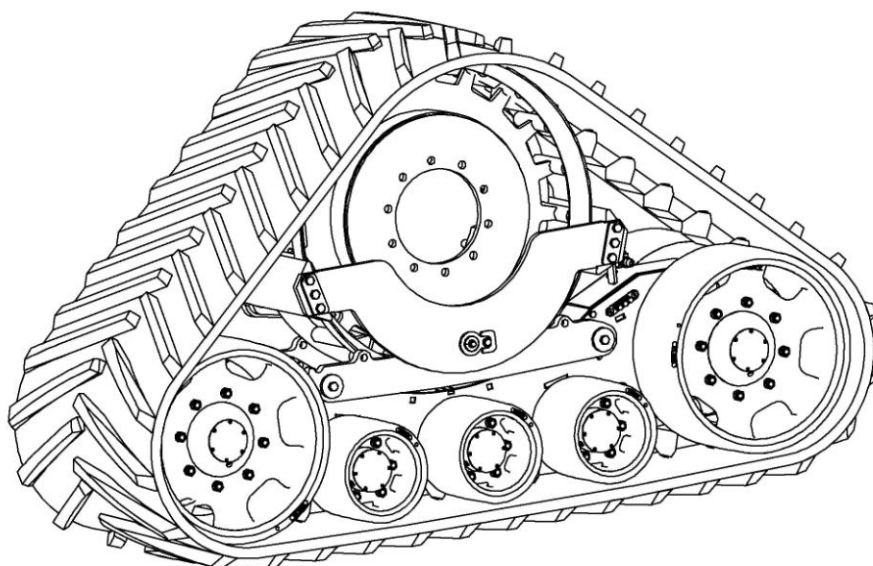
BUITENVELD 5

8307 DE ENS

THE NETHERLANDS

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F: +31 (0) 527 – 25 30 37

W: WWW.ZUIDBERGTRACKS.NLE: INFO@ZUIDBERGTRACKS.NL**PAIGALDUSJUHEND**

SEERIANUMBER:

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KLIENDIINFO:

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TOODE: TRACK_SET_JD_HEAVY_DUTY_7930

TRÜKKIMISKUUPÄEV: 22-12-2011

OLULINE TEAVE

- Järgige paigaldusjuhendit.
- Järgige juhiste juures olevaid jooniseid.
- Järgige viiteid tarvikute paigaldamise kohta.
- Vale toote, puuduvate osade või kahtluste korral võtke ühendust oma edasimüüjaga.



Lintide müük:

Varuosade müük:

Teenindus:



JUHISED TARVIKUTE PAIGALDUSEKS

1

- Hooldustööd ja teenindus.

| | | |
|-----|---|---|
| 1) | ➤ Pingutage rattamutrid ja rattapoldid. | ➤ Esimese 10 töötunni järel. Iga 250 töötunni järel / kord aastas. |
| 2) | ➤ Määrige veoratta (kui see on paigaldatud) seibid. | ➤ Iga 10 töötunni järel. Iga tööpäeva lõpus. |
| 3) | ➤ Määrige pingutussüsteemi laagrid. | ➤ Iga 10 töötunni järel. Iga tööpäeva lõpus. |
| 4) | ➤ Kontrollige pingutussüsteemi rõhku. | ➤ Esimese 10 töötunni järel. Iga 250 töötunni järel / kord aastas. |
| 5) | ➤ Kontrollige, et õhuava oleks vaba. | ➤ Iga 10 töötunni järel. Iga tööpäeva lõpus. |
| 6) | ➤ Kontrollige, et kummiroomikud ei oleks ülekuumenenud. | ➤ Kuni esimese 100 töötunnini. |
| 7) | ➤ Kontrollige rullikute ja pingutusrataste õlitaset. | ➤ Iga 250 töötunni järel / kord aastas. |
| 8) | ➤ Kontrollige veoratta õlitaset. | ➤ Iga 250 töötunni järel / kord aastas. |
| 9) | ➤ Vahetage rullikute ja pingutusrataste õli. | ➤ Iga 1000 töötunni järel / kaks korda aastas. |
| 10) | ➤ Vahetage veoratta õli. | ➤ Iga 1000 töötunni järel / kaks korda aastas. |

1

- Poldide ja mutrite pöördemomendi seadistused.

| ➤ Poldi standardne meeterkeere. | 8,8 Nm | 10,9 Nm | 12,9 Nm |
|---------------------------------|-----------|------------|------------|
| M5 | 6 | 8 | 10 |
| M6 | 10 | 15 | 18 |
| M 7 | 17 | 25 | 28 |
| M 8 | 25 | 35 | 42 |
| M 10 | 50 | 71 | 85 |
| M 12 | 87 | 123 | 147 |
| M 14 | 138 | 194 | 235 |
| M 16 | 211 | 299 | 358 |
| M 18 | 289 | 412 | 490 |
| M20 | 412 | 579 | 696 |
| M22 | 559 | 784 | 941 |
| M24 | 711 | 1000 | 1196 |
| M27 | 1049 | 1481 | 1775 |
| M30 | 1422 | 2010 | 2403 |





JUHISED TARVIKUTE PAIGALDUSEKS

| ➤ Poldi rahuldav meeterkeere. | 8,8 Nm | 10,9 Nm | 12,9 Nm |
|-------------------------------|-----------|------------|------------|
| M10 x 1,25 | 51 | 71 | 86 |
| M12 x 1,25 | 92 | 131 | 156 |
| M10 x 1,50 | 87 | 122 | 147 |
| M14 x 1,50 | 146 | 206 | 247 |
| M16 x 1,50 | 221 | 311 | 373 |
| M18 x 1,50 | 319 | 449 | 539 |
| M20 x 1,50 | 451 | 535 | 763 |
| M22 x 1,50 | 598 | 877 | 1007 |
| M24 x 2,00 | 760 | 1068 | 1284 |
| M27 x 2,00 | 1129 | 1590 | 1908 |



| ➤ Poldi standardne UNC keere. | P Nm | S Nm | T Nm |
|-------------------------------|---------|---------|-----------|
| 1 / 4" | 5 | 10 | 11 |
| 5 / 16" | 11 | 21 | 23 |
| 3 / 8" | 20 | 38 | 41 |
| 7 / 16" | 32 | 61 | 66 |
| 1 12" | 49 | 93 | 100 |
| 9 / 16" | 70 | 134 | 144 |
| 5 / 8" | 97 | 185 | 200 |
| 3 / 4" | 178 | 338 | 364 |
| 7 / 8" | 279 | 530 | 572 |
| 1" | 418 | 795 | 858 |
| 1.1 / 8" | 593 | 1126 | 1216 |
| 1.1 / 4 " | 837 | 1591 | 1717 |
| 1.3 / 8" | 1096 | 2083 | 2248 |
| 1.1 12" | 1456 | 2767 | 2987 |

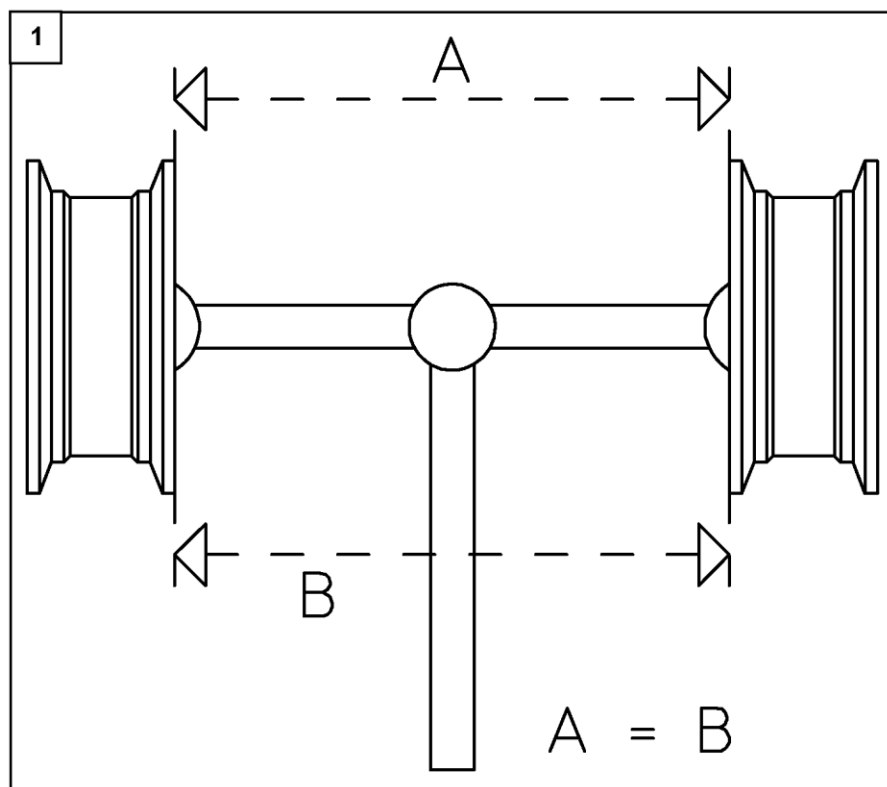
| ➤ Poldi rahuldav UNC keere. | P Nm | S Nm | T Nm |
|-----------------------------|---------|---------|---------|
| 1 / 4" | 8 | 12 | 13 |
| 5 / 16" | 12 | 24 | 26 |
| 3 / 8" | 23 | 43 | 47 |
| 7 / 16" | 36 | 68 | 74 |
| 1 12" | 55 | 105 | 114 |
| 9 / 16" | 79 | 150 | 162 |
| 5 / 8" | 111 | 210 | 227 |
| 3 / 4" | 195 | 370 | 399 |
| 7 / 8" | 309 | 587 | 634 |
| 1" | 459 | 873 | 942 |



JUHISED TARVIKUTE PAIGALDUSEKS

1

- Kontrollige, et masina juhttelje kokku/lahkujooks on 0 mm (vt joonis 1).

**2**

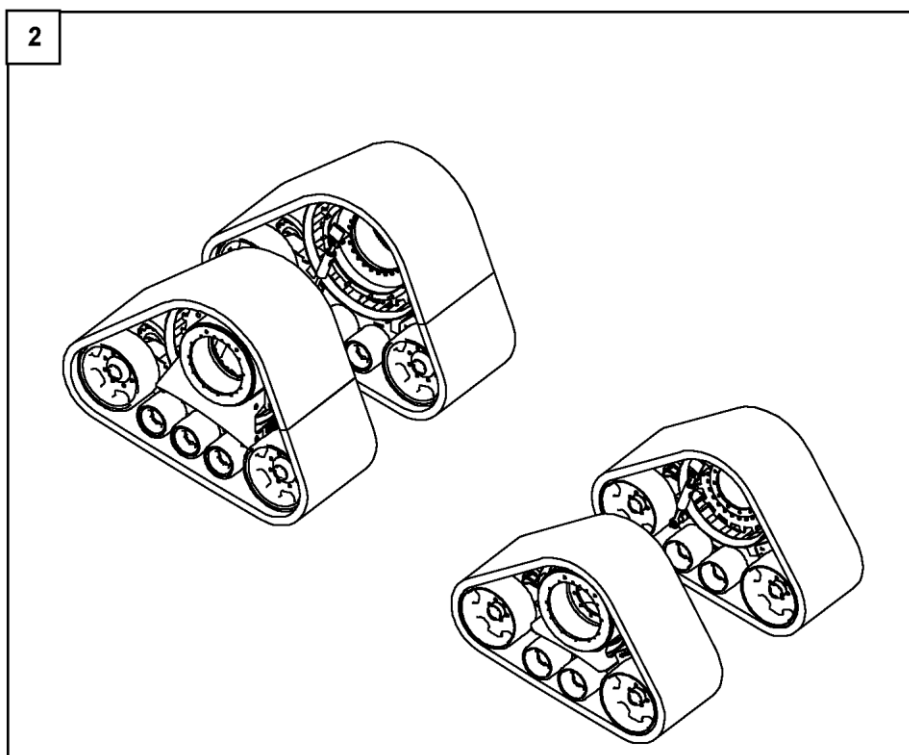
- Vajadusel reguleerige juhttelje kokku/lahkujooks 0 mm peale.

3

- Võtke masina juhttelje rehvid ja kummid ära.

4

- Paigaldage lindid traktorile (vt joonis 2).
Pingutage mutrid vastavalt joonisel toodud pöördemomendini.





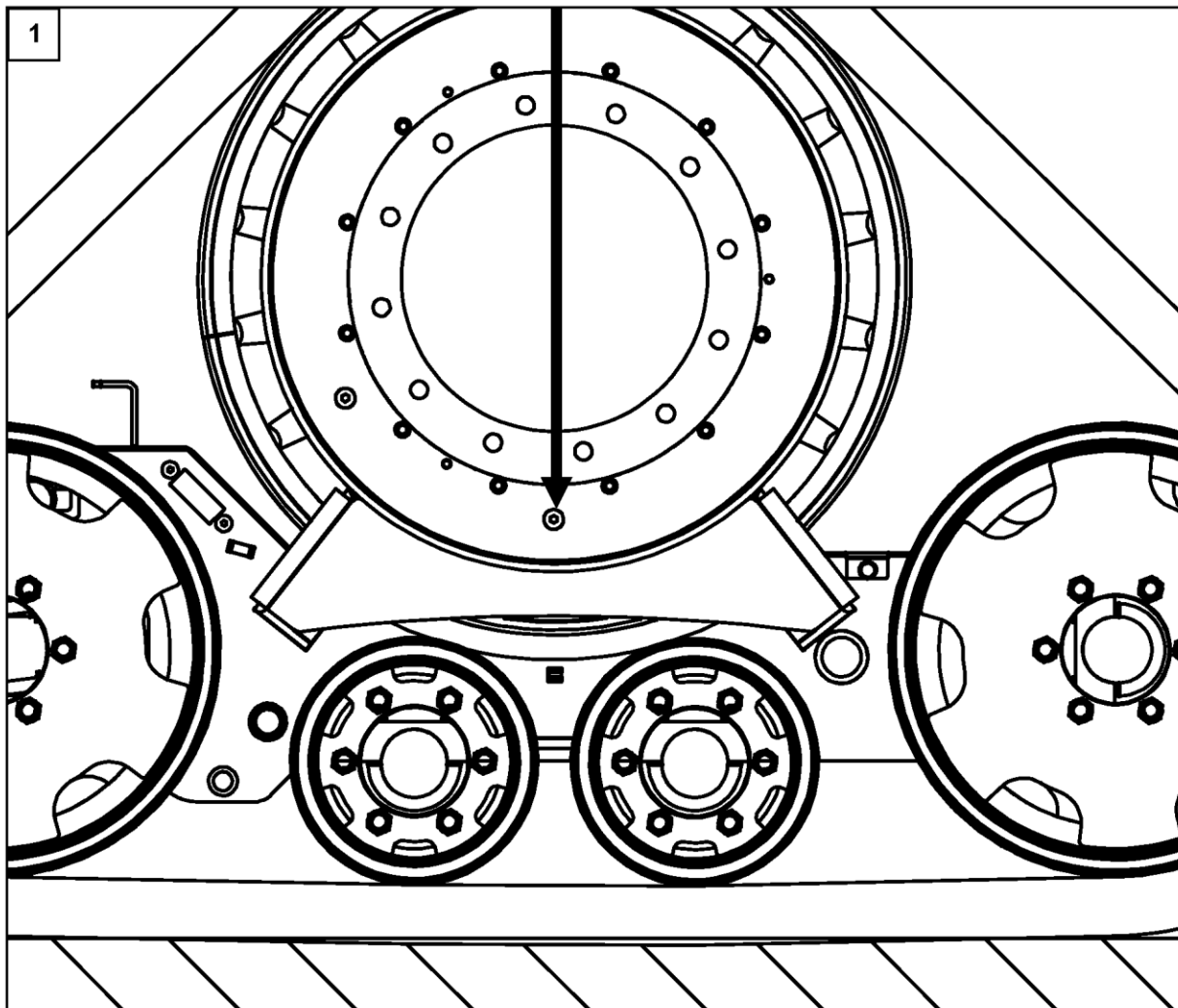
JUHISED TARVIKUTE PAIGALDUSEKS

1

- Kontrollige veoratta õlitaset.

2

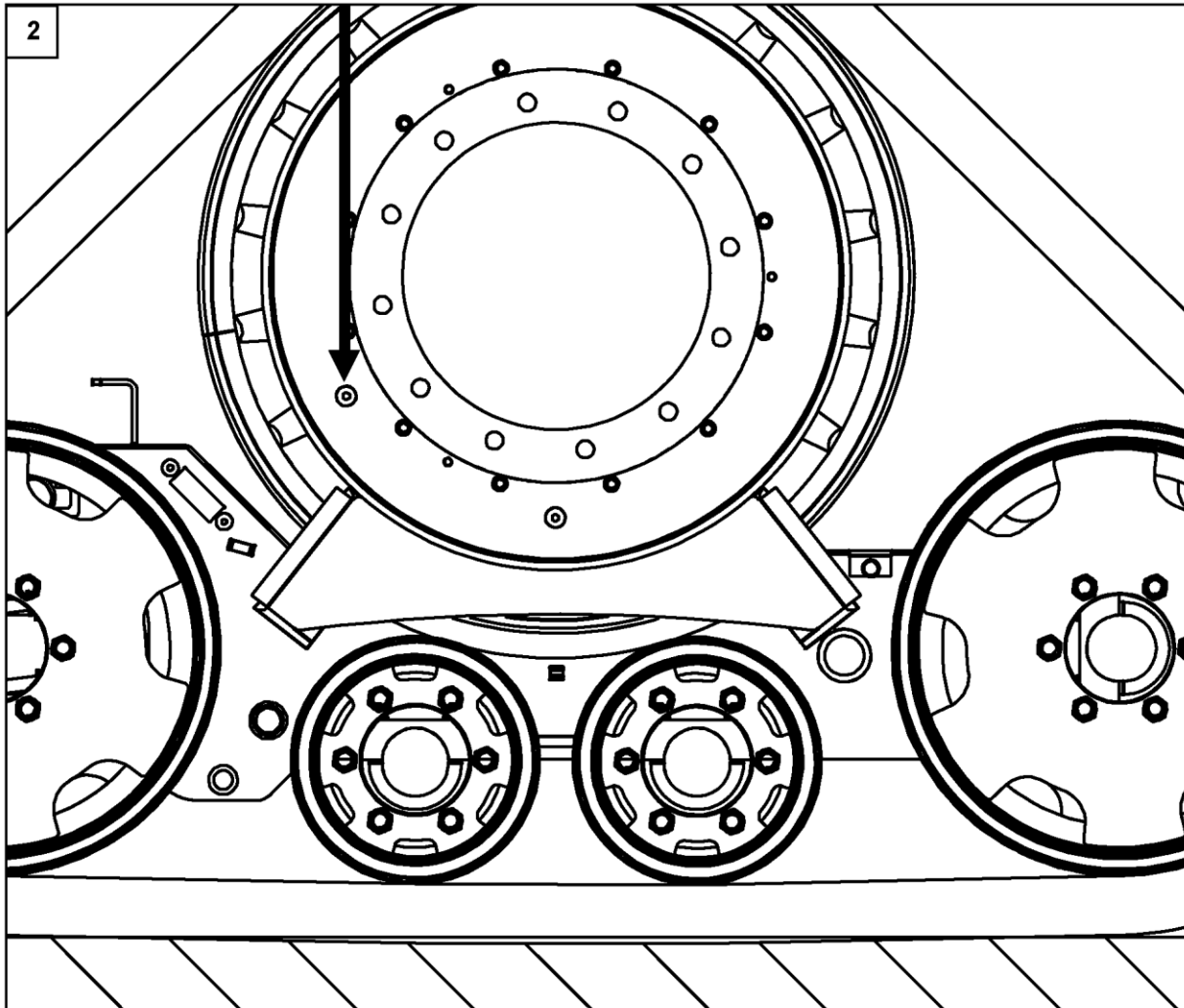
- Seadke kork kõige alumisse asendisse (vt joonis 1).





3

- Veoratta õlitase peaks olema kuni korgini (vt joonis 2 ja 3).

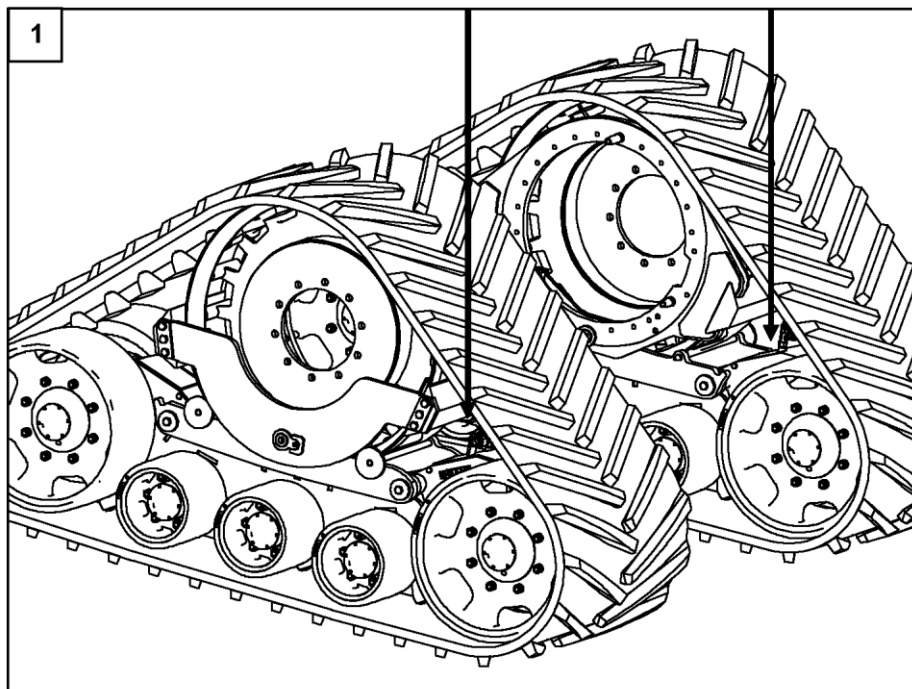


4

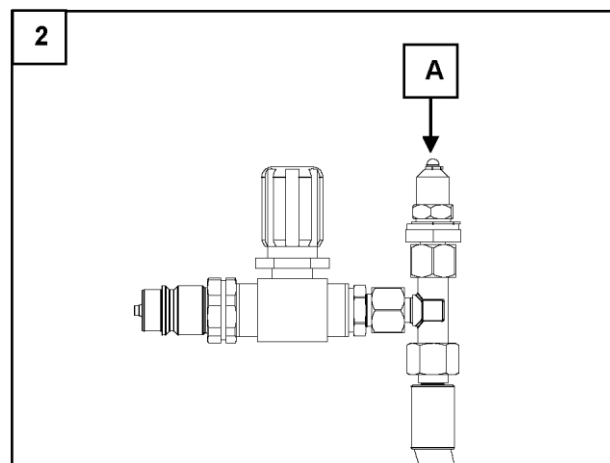
- Vajadusel lisage veorattasse õli: Total Carter SH 220. Kogumaht: 4 L.


JUHISED TARVIKUTE PAIGALDUSEKS
1

- Kontrollige pingutussüsteemi rõhku (vt joonis 1).


2

- Ühendage kaasasolev manomeeter voolikuga pingutussüsteemi kiirliitmiku A külge (vt joonis 2).


3

- Mõõtkite manomeetriga pingutussüsteemi rõhku. Kontrollige pingutussüsteemi rõhku allolevast tabelist.

➤ Esimese 10 töötunni järel.
Iga 250 töötunni järel / kord aastas.

➤ Pingutussüsteemi rõhk: 130 bari.

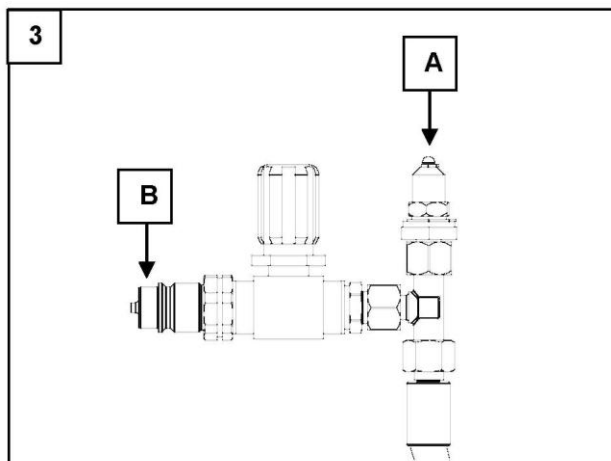
4

- Kui pingutussüsteemi rõhk on nõuetekohane, ühendage voolikuga manomeeter lahti. Kui pingutussüsteemi rõhk on liiga madal, järgige allpool toodud samme.

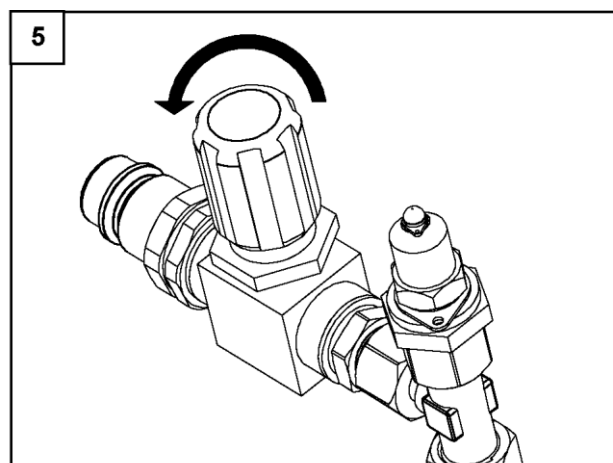
JUHISED TARVIKUTE PAIGALDUSEKS

5

- Ühendage kaasasolev voolik pingutussüsteemi kiirliitmikuga B (vt joonis 3). Ühendage kaasasolev voolik sõiduki hüdrostsüsteemi klapiga (vt joonis 4).

**6**

- Avaldage sõiduki hüdrostsüsteemi klapile survet.

**7**

- Keerake nõelventiil lahti, kuni pingutussüsteemi rõhk saavutab nõutud taseme (vt joonis 5).

8

- Keerake pingutussüsteemi nõelventiil kinni.

9

- Avaldage sõiduki hüdrostsüsteemi klapile survet.

10

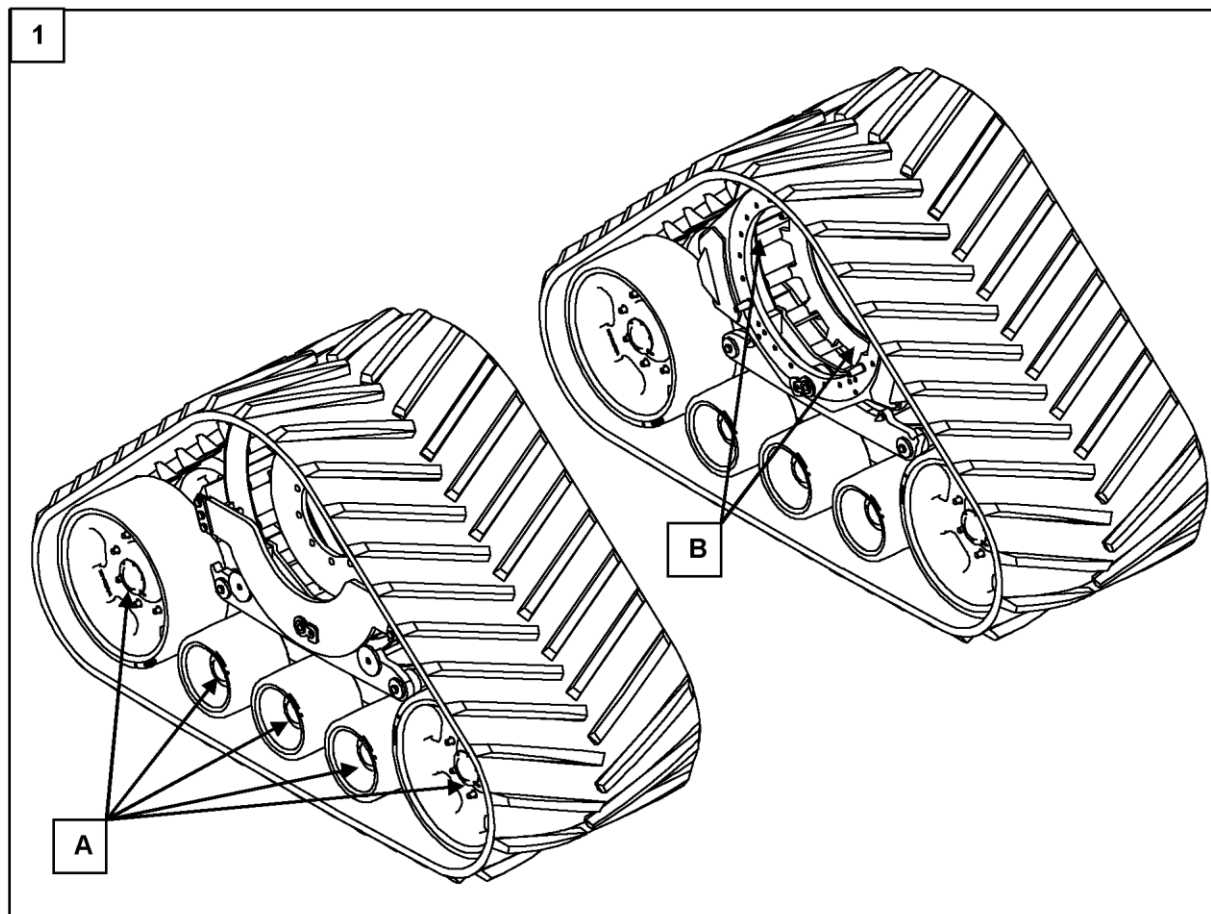
- Ühendage manomeeter ja voolikud lahti.



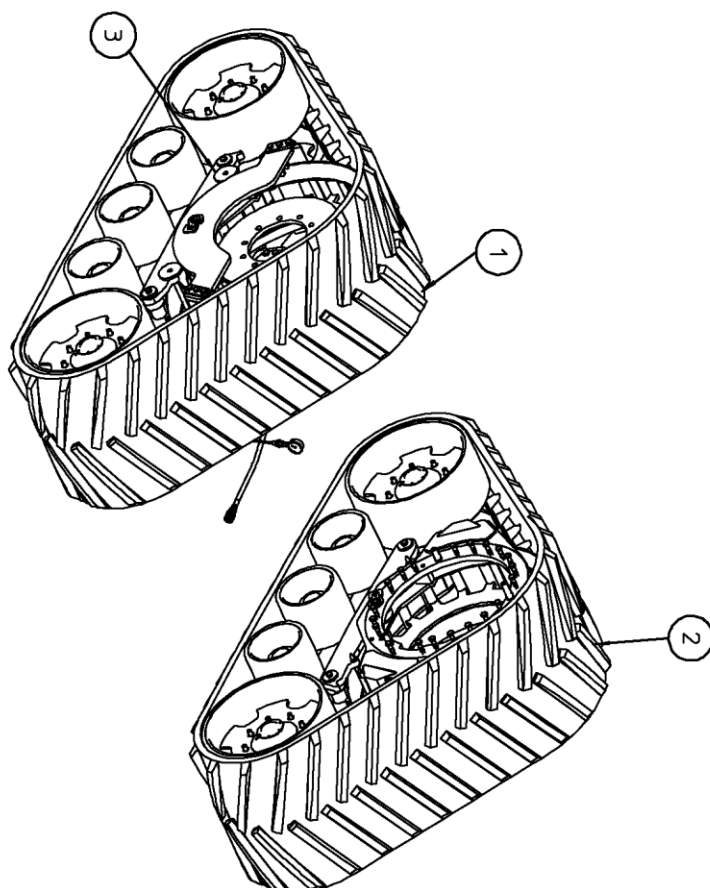
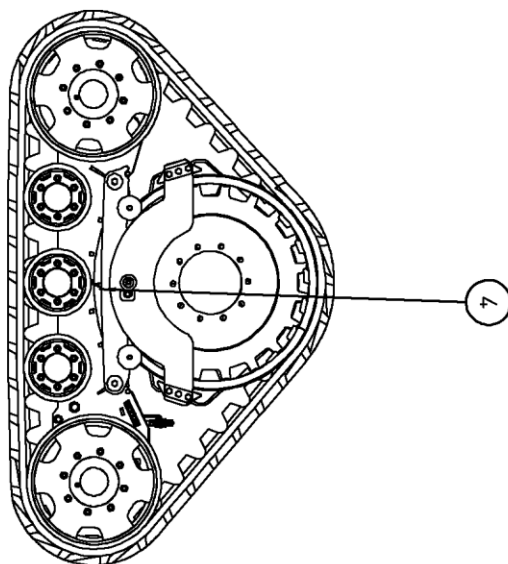
JUHISED TARVIKUTE PAIGALDUSEKS

1

- Pingutage rattamutrid ja rattapoldid (vt joonis1).



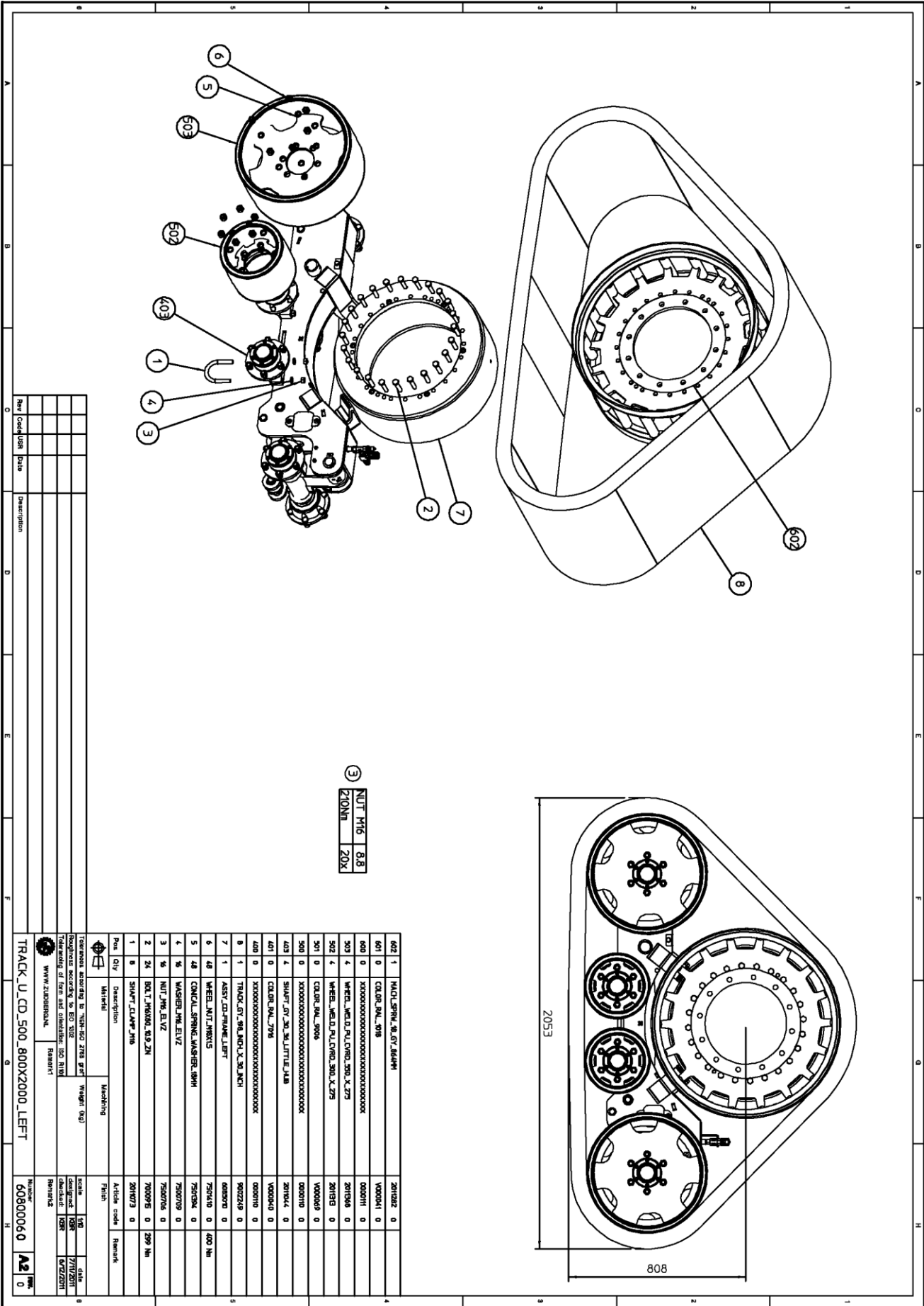
| | | |
|---|---|-----------------------------------|
| A | ➤ Esimese 10 töötunni järel. | ➤ Pöördemomenti vaadake manusest. |
| B | ➤ Esimese 10 töötunni järel. Iga 250 töötunni järel / kord aastas. | ➤ Järgige sõidukitootja juhiseid. |

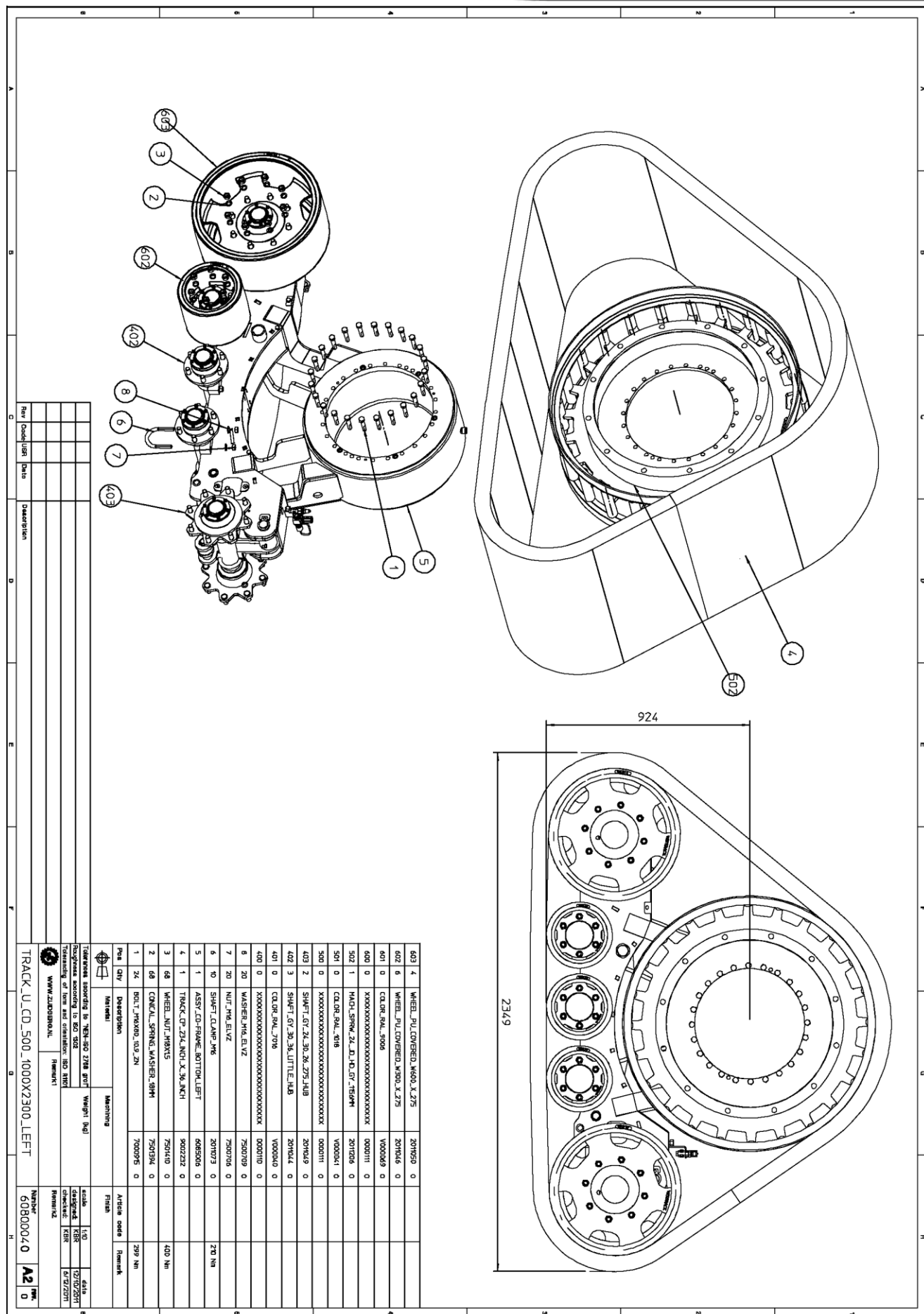


| | | | | | | |
|-----------------|------|-----------------------------|------|-----------------------------|--------------|---------|
| www.zuidberg.nl | | 1800001 0 | | checked: KBR | 14/12/2011 | |
| | | TRACK_F_900_X_2500_762_RSTM | | designed: KBR | 9/9/2011 | |
| | | | | weight (kg) | | |
| | | Pos | Qty | Description | Article code | Remarks |
| | | 1 | 1 | TRACK_U-F-RAME_R0ST_RIGHT | | |
| | | 2 | 1 | TRACK_U-F-RAME_R0ST_LEFT | 6080002 | |
| Rev | Card | USR | Date | | | |
| | | 3 | 4 | WELD_BLOCK_PNL-F-RAME_500PM | 201022 | |

| | | | | | |
|---|---|--------------------------------|---------|--|------|
| 4 | 1 | HYDR_PRESSURE_SET_TRACKS | 6030305 | | |
| 5 | 2 | TRANSP_RATE_WOOD_2500X780X1500 | 9002281 | | WOOD |

JUHISED TARVIKUTE PAIGALDUSEKS







JUHISED TARVIKUTE PAIGALDUSEKS

| A | B | C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|-----|---|--|--------------|-----------------|----------------------|-------------------------|---|--|--|---|---|--------------------------|---------|---|--|--|---|---|-----------------------------|---------|---|--|--|---|---|-------------------------------|---------|---|--|--|---|---|----------------------------|---------|---|--|--|---|---|-------------------------------|---------|---|--|--|---|---|---------------------------------|---------|---|--|--|-----|-----|-------------|--------------|--|--------|--|--|--|----------|-----------|--|--------|--|--|--|---|--|-------------|--|-----------|--|--|---------------------------------|--|--|--|-------------------------|--|--|--|--|--|--|------------------------|--|--|-----------------|--|---------|--|---------|--|--|--------------------------|--|-----------------|--|-----------|---|
| 1 | | | 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | | | 2 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | | | 3 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 5%;">7</td> <td style="width: 5%;">1</td> <td style="width: 40%;">HP_10_NR02_5050_NR02</td> <td style="width: 15%;">3200519</td> <td style="width: 5%;">0</td> <td style="width: 15%;"></td> <td style="width: 15%;"></td> </tr> <tr> <td>6</td> <td>1</td> <td>QUICK_COUPLER. VD 12L 10</td> <td>4000422</td> <td>0</td> <td></td> <td></td> </tr> <tr> <td>5</td> <td>1</td> <td>QUICK_COUPLER_12L+_BULKHEAD</td> <td>4001107</td> <td>0</td> <td></td> <td></td> </tr> <tr> <td>4</td> <td>1</td> <td>PRESS_GAUGE_63_160_0_0-160BAR</td> <td>4001639</td> <td>0</td> <td></td> <td></td> </tr> <tr> <td>3</td> <td>1</td> <td>GAUGE_FEMALE_1-4_BSP_M16X2</td> <td>4001885</td> <td>0</td> <td></td> <td></td> </tr> <tr> <td>2</td> <td>1</td> <td>MINIMESS_COUPLER_DK012L_M16X2</td> <td>4001641</td> <td>0</td> <td></td> <td></td> </tr> <tr> <td>1</td> <td>1</td> <td>MEASURE_POINT_CONNECTION_1000MM</td> <td>4001646</td> <td>0</td> <td></td> <td></td> </tr> <tr> <td>Pos</td> <td>Qty</td> <td>Description</td> <td colspan="2">Article code</td> <td colspan="2">Remark</td> </tr> <tr> <td colspan="2"></td> <td>Material</td> <td colspan="2">Machining</td> <td colspan="2">Finish</td> </tr> <tr> <td colspan="2"></td> <td colspan="2">Tolerances according to "NEN-ISO 2768 grof"</td> <td colspan="2">Weight (kg)</td> <td>scale 1:5</td> </tr> <tr> <td colspan="2"></td> <td colspan="2">Roughness according to ISO 1302</td> <td colspan="2"></td> <td>designed: KBR 12/9/2011</td> </tr> <tr> <td colspan="2"></td> <td colspan="2">Tolerancing of form and orientation: ISO R1101</td> <td colspan="2"></td> <td>checked: KBR 6/12/2011</td> </tr> <tr> <td colspan="2"></td> <td colspan="2"> WWW.ZUIDBERG.NL </td> <td colspan="2">Remark1</td> <td>Remark2</td> </tr> <tr> <td colspan="2"></td> <td colspan="2">HYDR_PRESSURE_SET_TRACKS</td> <td colspan="2">Number 60303050</td> <td>A4 rev. 0</td> </tr> </table> | | 7 | 1 | HP_10_NR02_5050_NR02 | 3200519 | 0 | | | 6 | 1 | QUICK_COUPLER. VD 12L 10 | 4000422 | 0 | | | 5 | 1 | QUICK_COUPLER_12L+_BULKHEAD | 4001107 | 0 | | | 4 | 1 | PRESS_GAUGE_63_160_0_0-160BAR | 4001639 | 0 | | | 3 | 1 | GAUGE_FEMALE_1-4_BSP_M16X2 | 4001885 | 0 | | | 2 | 1 | MINIMESS_COUPLER_DK012L_M16X2 | 4001641 | 0 | | | 1 | 1 | MEASURE_POINT_CONNECTION_1000MM | 4001646 | 0 | | | Pos | Qty | Description | Article code | | Remark | | | | Material | Machining | | Finish | | | | Tolerances according to "NEN-ISO 2768 grof" | | Weight (kg) | | scale 1:5 | | | Roughness according to ISO 1302 | | | | designed: KBR 12/9/2011 | | | Tolerancing of form and orientation: ISO R1101 | | | | checked: KBR 6/12/2011 | | | WWW.ZUIDBERG.NL | | Remark1 | | Remark2 | | | HYDR_PRESSURE_SET_TRACKS | | Number 60303050 | | A4 rev. 0 | 4 |
| 7 | 1 | HP_10_NR02_5050_NR02 | 3200519 | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6 | 1 | QUICK_COUPLER. VD 12L 10 | 4000422 | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | 1 | QUICK_COUPLER_12L+_BULKHEAD | 4001107 | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | 1 | PRESS_GAUGE_63_160_0_0-160BAR | 4001639 | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | 1 | GAUGE_FEMALE_1-4_BSP_M16X2 | 4001885 | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | 1 | MINIMESS_COUPLER_DK012L_M16X2 | 4001641 | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | 1 | MEASURE_POINT_CONNECTION_1000MM | 4001646 | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Pos | Qty | Description | Article code | | Remark | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | Material | Machining | | Finish | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | Tolerances according to "NEN-ISO 2768 grof" | | Weight (kg) | | scale 1:5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | Roughness according to ISO 1302 | | | | designed: KBR 12/9/2011 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | Tolerancing of form and orientation: ISO R1101 | | | | checked: KBR 6/12/2011 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | WWW.ZUIDBERG.NL | | Remark1 | | Remark2 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | HYDR_PRESSURE_SET_TRACKS | | Number 60303050 | | A4 rev. 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| A | B | C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |



JUHISED TARVIKUTE PAIGALDUSEKS

| | A | B | C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|-------------|--|---------------------------------|--|-----------|--------------|------------------|---------|---|--|--|---|---|------------------|---------|---|--|--|---|---|--------------------------|---------|---|--|--|---|---|----------------------------|---------|---|--|-----|---|---|-----------------|---------|---|--|--|---|---|---------------------------------|---------|---|--|--|-------------|-----|-----|-------------|--|--------------|--------|------|--|--|----------|-----------|--------|--|-----|--|--|---|--|-------------|--|------|--|--|---------------------------------|--|-------|-----|-----|--|--|--|--|-----------|-----|--|--|--|-----------------|--|----------|-----|--|---------|--|---------|--|------|--|--|--------------------------|--|--------|--|---------|---|--|---|--|---|--|---|--|---|
| 1 | | | | 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | | | | 2 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | | | | 3 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 5%; text-align: center;">6</td> <td style="width: 5%; text-align: center;">1</td> <td style="width: 40%;">TOPLINK_PIN_CAT2</td> <td style="width: 15%;">9000958</td> <td style="width: 5%;">0</td> <td style="width: 10%;"></td> <td style="width: 20%;"></td> </tr> <tr> <td style="text-align: center;">5</td> <td style="text-align: center;">1</td> <td>LOCKING_CLIP_010</td> <td>9000956</td> <td>0</td> <td></td> <td></td> </tr> <tr> <td style="text-align: center;">4</td> <td style="text-align: center;">1</td> <td>WELD_RESTRICTOR_MOUNTING</td> <td>2011513</td> <td>0</td> <td></td> <td></td> </tr> <tr> <td style="text-align: center;">3</td> <td style="text-align: center;">1</td> <td>RESTRICTOR_SHAFT_400MM_Ø50</td> <td>2011488</td> <td>0</td> <td></td> <td>C45</td> </tr> <tr> <td style="text-align: center;">2</td> <td style="text-align: center;">1</td> <td>PIN_8X65_SPIRAL</td> <td>7501425</td> <td>0</td> <td></td> <td></td> </tr> <tr> <td style="text-align: center;">1</td> <td style="text-align: center;">1</td> <td>ASSY_RESTRICTOR_MAX_600_MIN_427</td> <td>2011521</td> <td>0</td> <td></td> <td></td> </tr> <tr> <td style="text-align: center;">Description</td> <td style="text-align: center;">Pos</td> <td style="text-align: center;">Qty</td> <td colspan="2" style="text-align: center;">Description</td> <td style="text-align: center;">Article code</td> <td style="text-align: center;">Remark</td> </tr> <tr> <td style="text-align: center;">Date</td> <td colspan="2" style="text-align: center;"> </td> <td style="text-align: center;">Material</td> <td style="text-align: center;">Machining</td> <td colspan="2" style="text-align: center;">Finish</td> </tr> <tr> <td style="text-align: center;">USR</td> <td colspan="2" style="text-align: center;"> </td> <td colspan="2" style="text-align: center;">Tolerances according to "NEN-ISO 2768 grof"</td> <td style="text-align: center;">Weight (kg)</td> <td></td> </tr> <tr> <td style="text-align: center;">Code</td> <td colspan="2" style="text-align: center;"> </td> <td colspan="2" style="text-align: center;">Roughness according to ISO 1302</td> <td style="text-align: center;">scale</td> <td>1:5</td> </tr> <tr> <td style="text-align: center;">Rev</td> <td colspan="2" style="text-align: center;"> </td> <td colspan="2" style="text-align: center;">Tolerancing of form and orientation: ISO R1101</td> <td style="text-align: center;">designed:</td> <td>KBR</td> </tr> <tr> <td></td> <td colspan="2" style="text-align: center;"> </td> <td colspan="2" style="text-align: center;">WWW.ZUIDBERG.NL</td> <td style="text-align: center;">checked:</td> <td>KBR</td> </tr> <tr> <td></td> <td colspan="2" style="text-align: center;">Remark1</td> <td colspan="2" style="text-align: center;">Remark2</td> <td colspan="2" style="text-align: center;">date</td> </tr> <tr> <td></td> <td colspan="2" style="text-align: center;">RESTRICTOR_SET_UNIVERSAL</td> <td colspan="2" style="text-align: center;">Number</td> <td>2011522</td> <td>0</td> </tr> <tr> <td></td> <td colspan="2" style="text-align: center;">A</td> <td colspan="2" style="text-align: center;">B</td> <td colspan="2" style="text-align: center;">C</td> </tr> </table> | | | 6 | 1 | TOPLINK_PIN_CAT2 | 9000958 | 0 | | | 5 | 1 | LOCKING_CLIP_010 | 9000956 | 0 | | | 4 | 1 | WELD_RESTRICTOR_MOUNTING | 2011513 | 0 | | | 3 | 1 | RESTRICTOR_SHAFT_400MM_Ø50 | 2011488 | 0 | | C45 | 2 | 1 | PIN_8X65_SPIRAL | 7501425 | 0 | | | 1 | 1 | ASSY_RESTRICTOR_MAX_600_MIN_427 | 2011521 | 0 | | | Description | Pos | Qty | Description | | Article code | Remark | Date | | | Material | Machining | Finish | | USR | | | Tolerances according to "NEN-ISO 2768 grof" | | Weight (kg) | | Code | | | Roughness according to ISO 1302 | | scale | 1:5 | Rev | | | Tolerancing of form and orientation: ISO R1101 | | designed: | KBR | | | | WWW.ZUIDBERG.NL | | checked: | KBR | | Remark1 | | Remark2 | | date | | | RESTRICTOR_SET_UNIVERSAL | | Number | | 2011522 | 0 | | A | | B | | C | | 4 |
| 6 | 1 | TOPLINK_PIN_CAT2 | 9000958 | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | 1 | LOCKING_CLIP_010 | 9000956 | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | 1 | WELD_RESTRICTOR_MOUNTING | 2011513 | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | 1 | RESTRICTOR_SHAFT_400MM_Ø50 | 2011488 | 0 | | C45 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | 1 | PIN_8X65_SPIRAL | 7501425 | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | 1 | ASSY_RESTRICTOR_MAX_600_MIN_427 | 2011521 | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Description | Pos | Qty | Description | | Article code | Remark | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Date | | | Material | Machining | Finish | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| USR | | | Tolerances according to "NEN-ISO 2768 grof" | | Weight (kg) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Code | | | Roughness according to ISO 1302 | | scale | 1:5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Rev | | | Tolerancing of form and orientation: ISO R1101 | | designed: | KBR | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | WWW.ZUIDBERG.NL | | checked: | KBR | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Remark1 | | Remark2 | | date | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | RESTRICTOR_SET_UNIVERSAL | | Number | | 2011522 | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | A | | B | | C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |